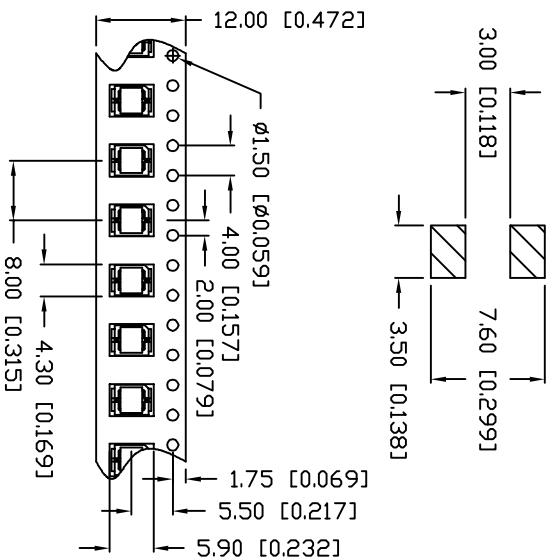


TOTAL TIME ABOVE 220°C IS 60 SECONDS MAX.

PAD LAYOUT



ELECTRO-OPTICAL CHARACTERISTICS TA=25°C If=20mA

PARAMETER	SYMBOL	MIN	TYP	MAX	UNITS	TEST COND
PEAK WAVELENGTH			528		nm	
FORWARD VOLTAGE	V <sub>f</sub>		3.0	3.5	V	If=20mA
REVERSE VOLTAGE	V <sub>r</sub>		5		V	If=10µA
AXIAL INTENSITY	I <sub>v</sub>		25000		md	If=20mA
VIEWING ANGLE			14		2x theta	
EMITTED COLOR:		GREEN				
EPOXY LENS FINISH:		WATER CLEAR				

LIMITS OF SAFE OPERATION AT 25°C

PARAMETER	SYMBOL	MAX	UNITS
PULSE FORWARD CURRENT*	I <sub>p</sub>	100	mA
STEADY CURRENT	I <sub>f</sub>	30	mA
POWER DISSIPATION	P <sub>d</sub>	120	W
OPERATING TEMP.	T <sub>opr</sub>	-30 TO +85	°C
STORAGE TEMP.	T <sub>stg</sub>	-30 TO +90	°C

\*DUTY 1/10 PULSE WIDTH 10ms

NOTES:

CATHODE IS ORIENTED TOWARDS THE TAPE SPOCKET HOLE.

CAUTION: MOISTURE SENSITIVE DEVICE  
PER JEDEC LEVEL 4 STANDARDS



\*UNLESS OTHERWISE SPECIFIED TOLERANCES PER DECIMAL PRECISION ARE: X=#1 (+0.039), X.X=#0.5 (+0.020), X.XX=#0.25 (+0.010), X.XXX=#0.127 (+0.005).

PART NUMBER

SML-LXIL1618UPGC-TR

NARROW BEAM 4mm SMT LED,  
528nm GREEN LED, WATER CLEAR LENS.

CONFIDENTIAL INFORMATION

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RELIABILITY NOTE

OUR MANY YEARS OF EXPERIENCE DATA ACCUMULATION INDICATE THAT SOLDER HEAT IS A MAJOR CAUSE OF EARLY AND FUTURE FAILURE. PLEASE PAY ATTENTION TO YOUR SOLDERING PROCESS.



290 E. HELEN ROAD  
PALATINE, IL 60067-6976  
PHONE: +1.847.359.2790  
US WEB: www.lumex.com  
TW WEB: www.lumex.com.tw

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