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| APPLICABLE STANDARD | | | | |
|---|---|---|---|---|
| RATING | OPERATING TEMPERATURE RANGE | -55 °C TO 85 °C (1) | STORAGE TEMPERATURE RANGE | -10 °C TO 60 °C (2) |
| | VOLTAGE | 125 V AC | OPERATING HUMIDITY RANGE | 40 % TO 80 % |
| | CURRENT | 0.5 A | STORAGE HUMIDITY RANGE | 40 % TO 70 % (2) |

## SPECIFICATIONS

| ITEM | TEST METHOD | REQUIREMENTS | QT | AT |
|---|---|---|---|---|
| **CONSTRUCTION** | | | | |
| GENERAL EXAMINATION | VISUALLY AND BY MEASURING INSTRUMENT. | ACCORDING TO DRAWING. | × | × |
| MARKING | CONFIRMED VISUALLY. | | × | × |
| **ELECTRIC CHARACTERISTICS** | | | | |
| CONTACT RESISTANCE | 100 mA (DC OR 1000 Hz). | 45mΩ MAX . | × | |
| CONTACT RESISTANCE MILLIVOLT LEVEL METHOD | 20 mV MAX, 1 mA(DC OR 1000Hz) | 55mΩ MAX . | × | |
| INSULATION RESISTANCE | 250 V DC. | 100 MΩ MIN. | × | |
| VOLTAGE PROOF | 300 V AC FOR 1 min. | NO FLASHOVER OR BREAKDOWN. | × | |
| **MECHANICAL CHARACTERISTICS** | | | | |
| MECHANICAL OPERATION | 500 TIMES INSERTIONS AND EXTRACTIONS. | ① CONTACT RESISTANCE: 55 mΩ MAX.<br>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS. | × | |
| VIBRATION | FREQUENCY 10 TO 55 Hz,<br>AMPLITUDE: 1.52 mm,<br>AT 2 h FOR 3 DIRECTION. | ① NO ELECTRICAL DISCONTINUITY OF 1 μs.<br>② NO DAMAGE, CRACK AND LOOSENESS OF PARTS. | × | |
| SHOCK | 490 m/s$^2$ , DURATION OF PULSE 11 ms<br>AT 3 TIMES FOR 3 DIRECTIONS. | | × | |
| **ENVIRONMENTAL CHARACTERISTICS** | | | | |
| DAMP HEAT (STEADY STATE) | EXPOSED AT 40±2 °C, 90 ～ 95 %, 96 h. | ① CONTACT RESISTANCE: 55 mΩ MAX.<br>② INSULATION RESISTANCE: 100 MΩ MIN.<br>③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS. | × | |
| RAPID CHANGE OF TEMPERATURE | TEMPERATURE-55→+15～+35→+85→+15～+35°C<br>TIME 30 →10～15 → 30 → 10～15<br>UNDER 5 CYCLES. | | × | |
| CORROSION SALT MIST | EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h. | ① CONTACT RESISTANCE: 55mΩ MAX.<br>② NO HEAVY CORROSION. | × | |
| HYDROGEN SULPHIDE | EXPOSED IN 3 PPM FOR 96 h.<br>(TEST STANDARD: JEIDA-38) | | × | |
| RESISTANCE TO SOLDERING HEAT | 1) REFLOW SOLDERING :250 ℃ MAX, 220 ℃ MIN, FOR 60 s | NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINAL. | × | |
| | 2) SOLDERING IRON 360 ℃, FOR 5 s | | × | |
| SOLDRABILITY | SOLDERED AT SOLDER TEMPERATURE 240±3℃ FOR IMMERSION DURATION, 3s. | A NEW UNIFORM COATING OF SOLDER SHALL OVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED. | × | |

| | COUNT | DESCRIPTION OF REVISIONS | DESIGNED | CHECKED | DATE |
|---|---|---|---|---|---|
| 0 | | | | | |

REMARK (1) TEMPERATURE RISE INCLUDED WHEN ENERGIZED.
(2) THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED.

Unless otherwise specified, refer to MIL-STD-1344.

| | | |
|---|---|---|
| APPROVED | HS.OKAWA | 05.08.06 |
| CHECKED | HS.OZAWA | 05.08.06 |
| DESIGNED | TK.YANAGISAWA | 05.08.04 |
| DRAWN | TK.YANAGISAWA | 05.08.04 |

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC4-152588-21

| | | | |
|---|---|---|---|
| HRS | SPECIFICATION SHEET | PART NO. | FX2-**P-0.635SH(71) |
| | HIROSE ELECTRIC CO., LTD. | CODE NO. | 0 1/1 |

FORM HD0011-2-1