Applicabl											
		ture range	-40 °C to +105°C (Note	e1) Tem	age perature	range		-10 °C to +60°C (Note3)			
Rating	Operating Humidity range		20% to 80% (Note2)	) Stor Hun	age nidity rang	e		40% to 70% (Note3)			
	Voltage		50 V AC/DC	Арр	licable Co	onnector	DF65-7S-1.7C				
	Current		AWG #24 : 3.0A AWG #26 : 2.0A AWG #28 : 2.0A								
			Specif	fication	S						
l	tem		Test method			F	Require	ments	QT	AT	
Construction											
General examination		Visually a	Visually and by measuring instrument.			According to drawing.				Х	
Marking		Confirme	Confirmed visually.							X	
Electric o	characte	eristics									
Contact Res		20mV M/	AX, 1mA(DC or 1000Hz).		10mΩ	MAX.			Х	-	
millivolt level method Insulation resistance		100 V DC	100 V DC.			100 MQ MIN.				_	
Voltage proof			500 V AC for 1 min.			No flashover or breakdown.				_	
Mechanical charact							No flashover or breakdown. X				
Mechanical			insertion and extraction.		(1)Cont	act resista	nce: 20	ιπΩ ΜΑΧ.	X	-	
							<ul> <li>No damage, crack or looseness of parts.</li> </ul>				
Vibration Shock			Frequency 10 to 55 Hz, single amplitude				<ul> <li>①No electrical discontinuity of 1µs.</li> <li>②No damage, crack or looseness of parts.</li> </ul>				
			0.75 mm, at 10 cycles for 3 direction. 490 m/s <sup>2</sup> duration of pulse 11 ms at 3 times each for								
			3 both axial directions.						Х		
Environm Damp heat	ental ch	aracteristics	$200 \pm 2^{\circ}$ 00 to 05 % 06 b		(1)Cont	act regista	nco: 20		X		
(Steady state)			Exposed at $40 \pm 2^{\circ}$ C , 90 to 95 %, 96 h. (After leaving the room temperature for 1 to 2h.)				①Contact resistance: 20mΩ MAX. ②Insulation resistance: 100 MΩ MIN. ③No damage, crack or looseness of parts.				
Rapid change of			Temperature -55°C→ +85°C								
temperature		-	Time $30 \min \rightarrow 30 \min$ Under 5 cycles.								
		(The tran	sferring time of the tank is 2 to 3								
Posistance to coldering			(After leaving the room temperature for 1 to 2h.)			No deformation of case of excessive X					
Resistance to soldering heat		-	1) Reflow soldering ≪Reflow time≫			looseness of the terminals.				_	
			Number of reflow cycles : 2 cycles max. Duration above 220°C, 60sec. max. Peak temperature : 250°C 10 sec. max. ≪Pre-heat time≫								
			Pre-heat temperature(min) : 150°C Pre-heat temperature(max) : 180°C Pre-heat time(min) : 90 sec.								
		Pre-h	Pre-heat time(max) : 120 sec.								
			2) Manual soldering								
			Soldering iron tempreture: 350±10°C, Soldering time: 3s								
			No strength on contact.								
Solderability			Soldered at solder temperature, 245°C for in immersion, duration, 5s.			A new uniform coating of solder shall X cover minimum of 95% of the surface					
						being immersed.					
		erature rising by cu	urrent.						1		
Note 2: No co Note 3: Apply	•	lition of long term	storage for unused products before F	CB on board.	After PCE	3 on board, o	operating	temperature			
	1		terim strage during transportation.					<u> </u>	- I		
Cour	nt		ion of revisions	Desi	Ined			Checked TS. FUKUSHIMA		ate	
Remarks		D19-	DIS-H-00001619 YK. Y.		лиUUПI	Approve	1			05.13 07.16	
			ed. refer to IEC 60512.			Checke		HK. UMEHARA	14.07.		
Inless oth	erwise c	necified refer				Designe	d	TT. OHSAKO		07.15	
Unless otherwise specified, re						Drawn		TT. OHSAKO	14. 07. 1		
Note QT:Qualification Test AT:Assurance Test X:Applicable Test				st	Drawing	g No.		ELC-354319-21-01			
HRS		Specification sheet			No.	DF65-7P-1.7V(21)					
		HIROSE EL	IROSE ELECTRIC CO., LTD.			CL666-6014-9-21 \Lambda 1/1			1/1		
ORM HDOO11	1				e No.	I				1	